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Advisor to the Custodian of the Two Holy Mosques & Governor of Makkah Region



المؤتمر الدولي الثاني والعشرون لإدارة الأصول والمرافق والصيانة  
The 22<sup>nd</sup> International Asset, Facility & Maintenance  
Management Conference

**Digitization - Excellence - Sustainability**

**Predicting Failures of Buildings, Roads and Bridges Utilizing  
Artificial Intelligence and Machine Learning**

Prof. Mufid Samarai,  
Senior Advisor, Sahara GCC, UAE

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# WORKSHOP OUTLINE

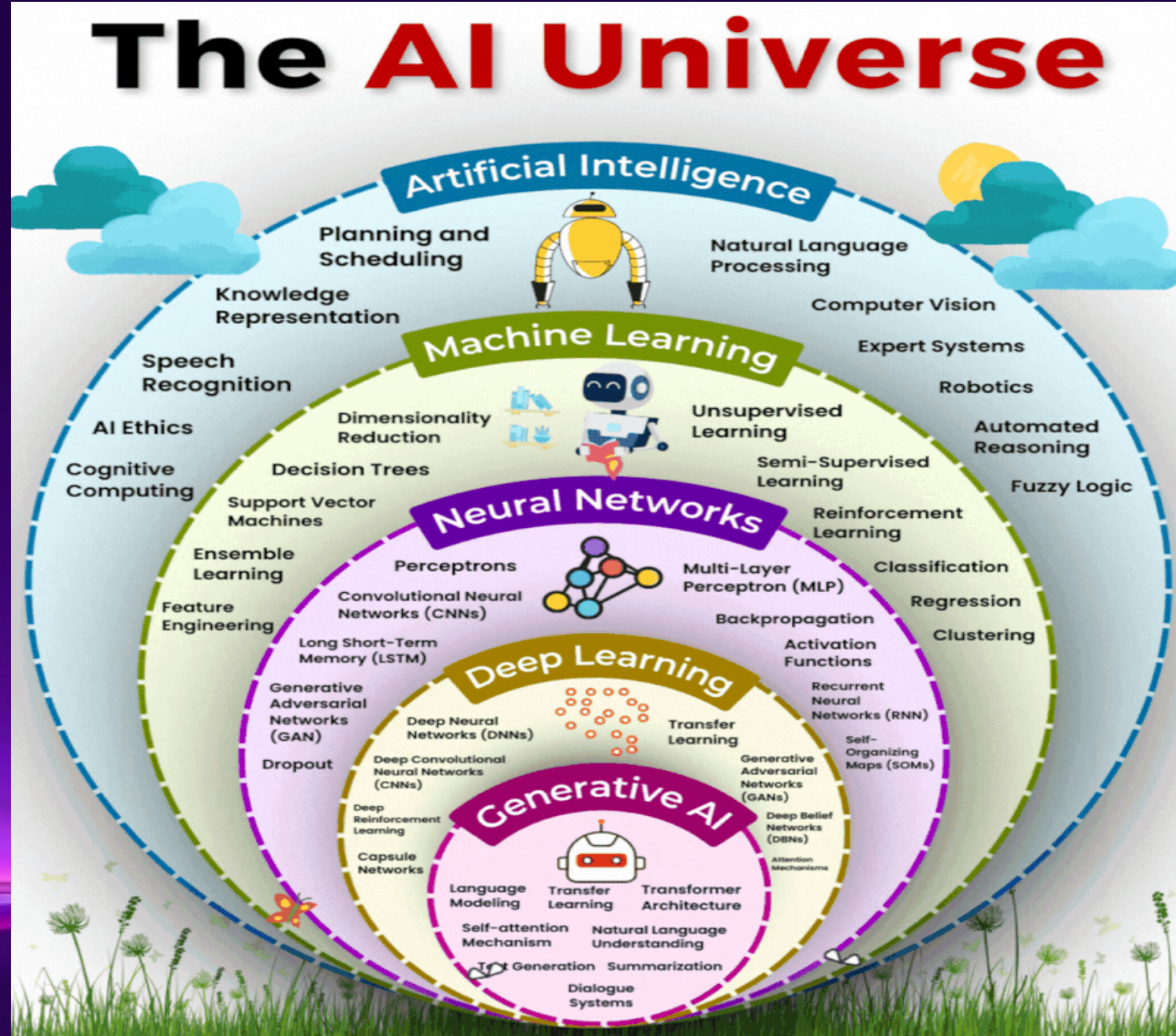
**PART 1: CONCRETE TECHNOLOGY AND ARTIFICIAL INTELLIGENCE**

**PART 2: INSPECTION, EVALUATION AND TESTING OF CONCRETE STRUCTURES**

**PART 3: MAINTENANCE AND REPAIR OF STRUCTURES**

**PART 4: CODES, CASE STUDIES AND REFERENCES**





الذكاء الاصطناعي

التعلم الآلي

الشبكات العصبية

التعلم العميق

ذكاء اصطناعي توليدي

التعرف على الصور

معالجة اللغة الطبيعية

أخلاقيات الذكاء  
الاصطناعي

التعرف على الكلام

التصنيف

التعليم الذاتي

التجميع

الذاكرة طويلة المدى

الإدراكات

الخرائط ذاتية التنظيم

التعلم العميق

التعلم الانتقالي

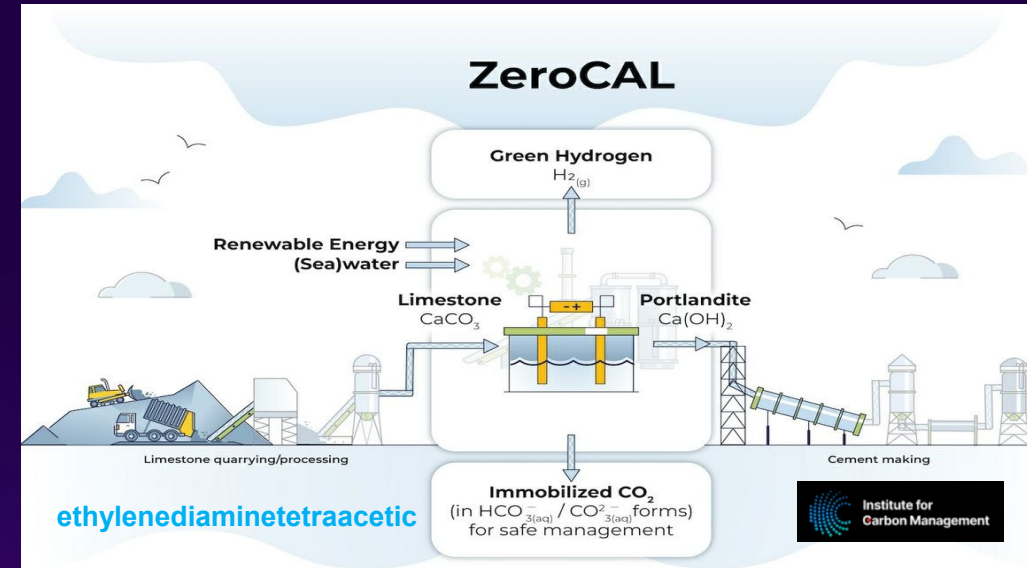
نمذجة اللغة

التوليد

فهم اللغة الطبيعية

# AI can significantly enhance the manufacturing process of Portland cement in various ways

1. **Process Optimization**
2. **Predictive Maintenance**
3. **Quality Control**
4. **Supply Chain Management**
5. **Energy Management**
6. **Carbon Emission Reduction**
7. **Simulation and Modeling**
8. **Training and Skill Development**



## AL JOUF CEMENT CO TO USE ITS GREEN CEMENT IN NEOM PROJECT

- Reduction of  $CO_2$  emissions by 30 percent, making it an environmentally friendly cement. low heat of hydration, enhanced concrete durability, longevity, reduced water absorption, reduced permeability, and is highly resistant to chloride penetration and sulphates. Resistant to sulphate and chloride salts and supports heat insulation and is fire-resistant.



# FAILURE CASES OF STRUCTURES

- There are many causes for the failures of concrete and concrete structures and in most cases, it does not mean the complete collapse of the structural element, but that it is no longer, in a proper way, serving the purpose for which it was designed. It is believed that the most common causes of failure and the percentage of its occurrence are as follows:

- Damages due to Compounds of concrete **40%**
- Damages due to the manufacture of concrete **22%**
- Damages due to structural design 12%
- Damages due to excessive loads 8%
- Damages due to foundations 7%
- Damages due to fire, etc. 4%
- Damages due to the collapse of structure 5%



# ROADS

PAST, PRESENT AND THE FUTURE

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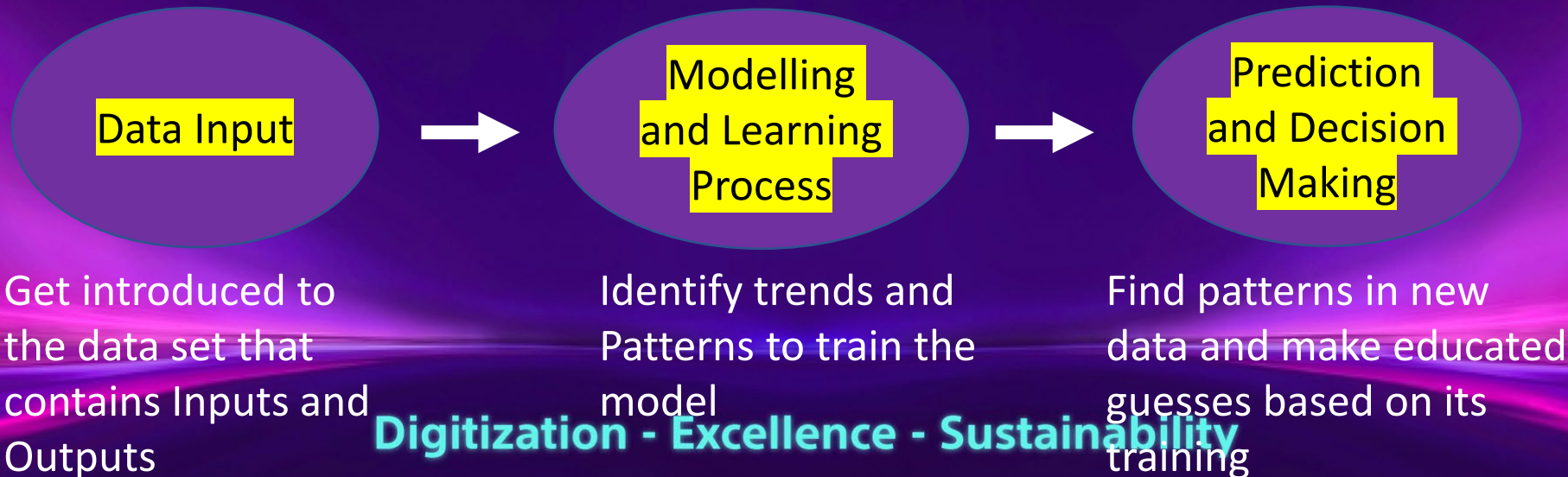
# Background on Asphalt Production

- Asphalt is considered a national wealth as well-maintained roads are the key to networking and an efficient transportation system
- World use of asphalt is approximately **102 million tons per year**
- **WORLD PAVED ROADS ARE APPROXIMATELY 23 MILLION Km. 95% ASPHALT**

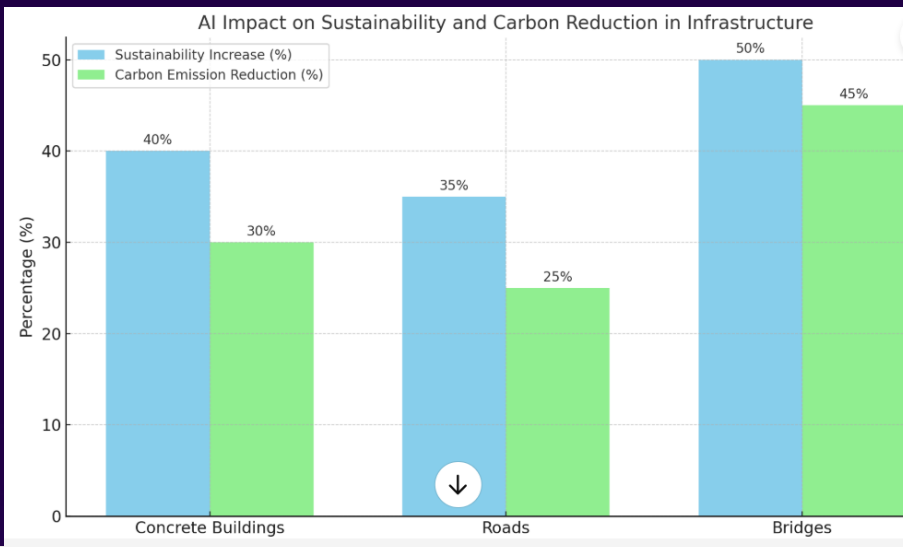


# MACHINE LEARNING IN CONCRETE TECHNOLOGY

- Machine Learning uses algorithms and models that enable computers to learn and make decisions from data.
- Instead of being programmed to perform a specific task, Machine Learning has the ability to predict outcomes based on previously learned data

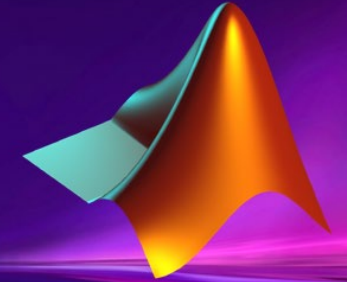






## Machine Learning Softwares

Many software can apply machine learning including **MATLAB, TensorFlow, and Python**



### Introduction to Machine Learning in Concrete Technology

- Machine learning can be efficiently analyze concrete data.
- Data including:
  - Cement Content
  - Water/Cement Ratio
  - Aggregate Type and Size
  - Admixtures
  - Type of Cement
  - Curing Conditions
  - Age of Concrete
  - Environmental Conditions

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### Predicting Compressive Strength of Concrete

- Predict compressive strength.
- Analyzes proportions of cement, water, aggregates, and admixtures.
- Optimized mixtures minimize cost and CO2 emissions while achieving target strength.

Machine learning shows high accuracy in predicting concrete compressive strength.

Machine learning can detect voids (dark spots) inside concrete.

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### Optimize Concrete Properties

- Use machine learning optimize standard polynomial regression equation (3).
- It can find the best values for the coefficients including (e.g., water-cement ratio, aggregate proportions).

$$Y = A + \sum_{i=1}^n B_i X_i + \sum_{i=1}^n \sum_{j=1}^n C_{ij} X_i X_j + \sum_{i=1}^n \sum_{j=1}^n \sum_{k=1}^n D_{ijk} X_i X_j X_k$$

Y: The predicted 28-day compressive strength of the concrete.  
 X: The input variables related to the concrete mix (e.g., water-cement ratio, aggregate proportions, fly ash content, admixtures).  
 C: Weights or influence of each input.

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### Optimize Concrete Properties

Examples:

$$Y = W_0 + \sum_{i=1}^n W_i X_i + \sum_{i=1}^n \sum_{j=1}^n W_{ij} X_i X_j + \sum_{i=1}^n \sum_{j=1}^n \sum_{k=1}^n W_{ijk} X_i X_j X_k$$

Y: Concrete strength (MPa)  
 x1: Water-cement ratio (w/c)  
 x2: Fly ash content (%)

E: Total error.  
 Y: Actual strength from the dataset.  
 Y': Predicted strength using the current  $\theta$  values.

Machine learning starts with random  $\theta$  values, measures error, and adjusts the values repeatedly to find the best fit (error = 0). This is how it "learns" the relationship between mix proportions and strength.

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### Develop Deterioration Model for Bridges

- Use of machine learning to predict how bridge conditions will deteriorate over time based on inspection data.
- A case study in Hubei, China used inspection reports to train deterioration models and assess the regional state of concrete bridges.
- Neural networks model deterioration of short- and medium-span concrete beam bridges (4).
- Inspection data integrated, including ratings, traffic loads, and climate effects.

$$E = \frac{1}{2} \sum_{i=1}^n (y_i - \hat{y}_i)^2$$

E: Cost function (error to minimize).  
 y: Train condition rating (actual value).  
 $\hat{y}$ : Predicted rating (model's output).  
 n: Number of training samples.

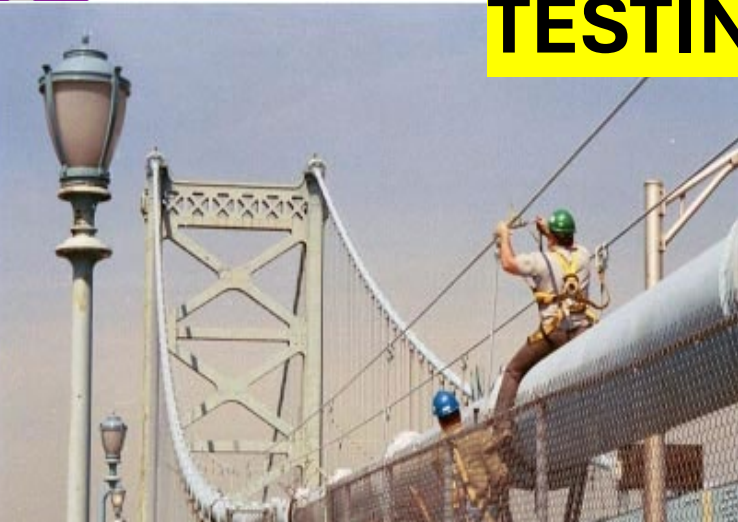
Creating a neural network starts by setting up a large dataset for applying an error (cost) function, aiming to minimize the error (loss) over time.

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## **PART- 2**

# **INSPECTION, EVALUATION AND TESTING OF CONCRETE STRUCTURES**



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# QUALIFICATION OF THE INSPECTORS

## مؤهلات المشرف

He should utilize his technical skills to preserve and maintain all existing structures so that they may continue to serve us until they can no longer endure the burdens of modern-day loadings.

- **Awareness of potential hazards** الوعي بالمخاطر المحتملة
- **Implement safety precautions** احتياطات السلامة
- **Plan and prepare the inspection requirements** التفتيش وإعداد متطلبات
- **Using non-destructive methods of tests** استخدام كافة طرق الاختبارات
- **Detecting serious defects.** تحليل كل مهمة خطيرة بتمعن



# VISUAL INSPECTION

## الفحص البصري

Developing a systematic method to evaluate structural elements throughout the building

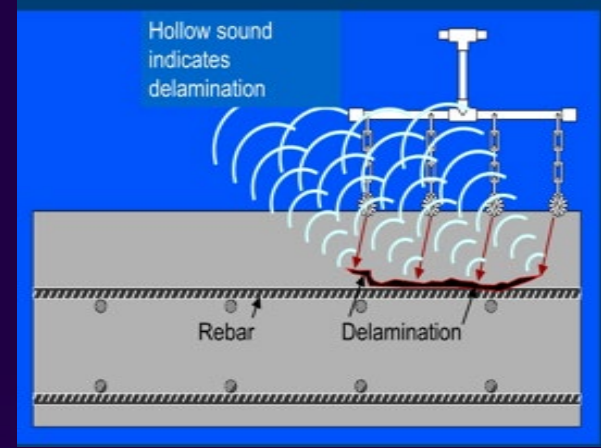
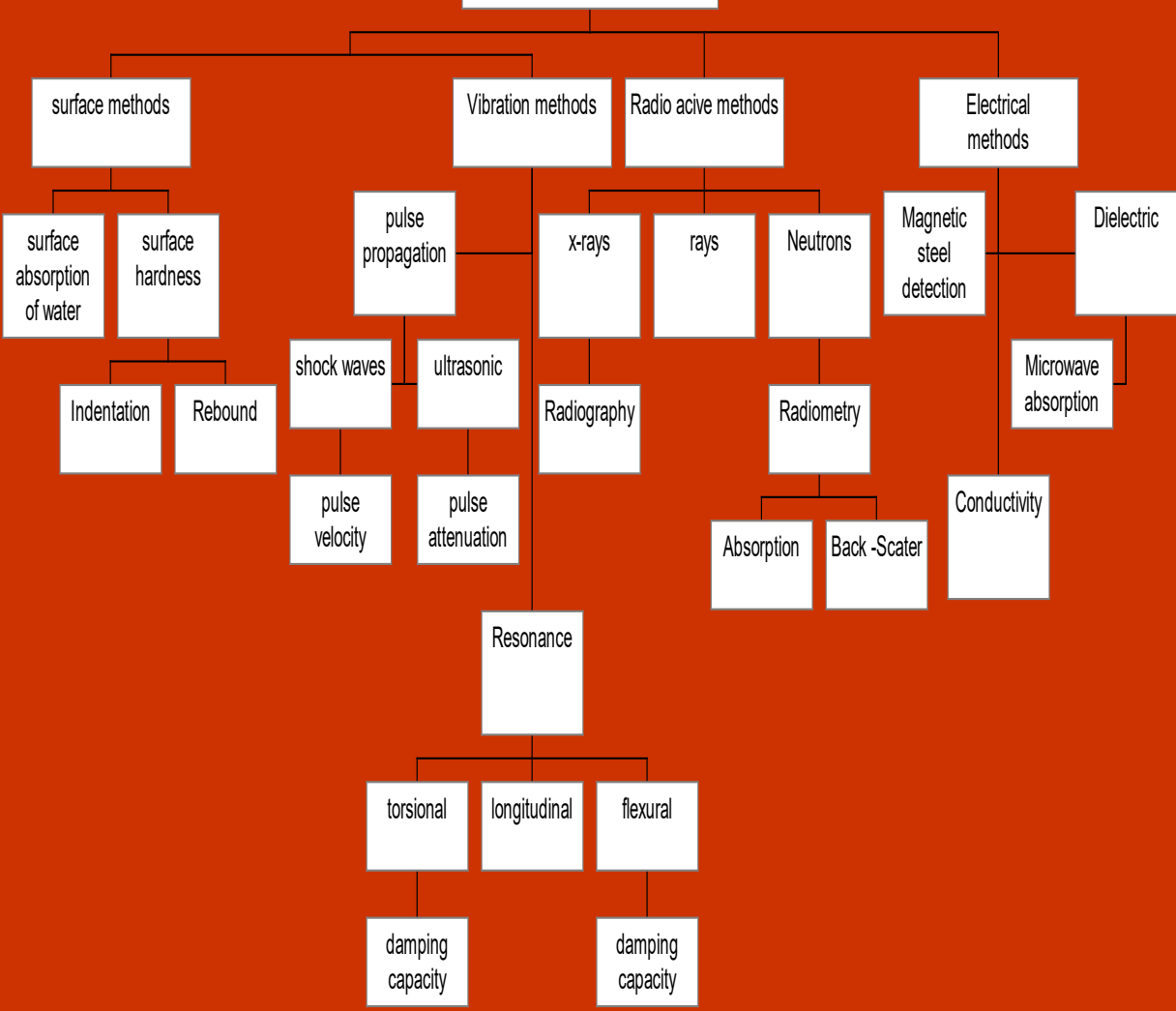
تطوير منهجية لتقييم العناصر الهيكلية في جميع أنحاء المباني

AND evaluating the structural integrity of each element for proposed new uses.

و تقييم السلامة الهيكلية لكل عنصر من أجل الاستخدامات الجديدة المقترحة.



Non-destructive testing of concrete



# FUNDAMENTAL PRINCIPLE :

- The pulse velocity  $V$  (in km/s or m/s) is given by:

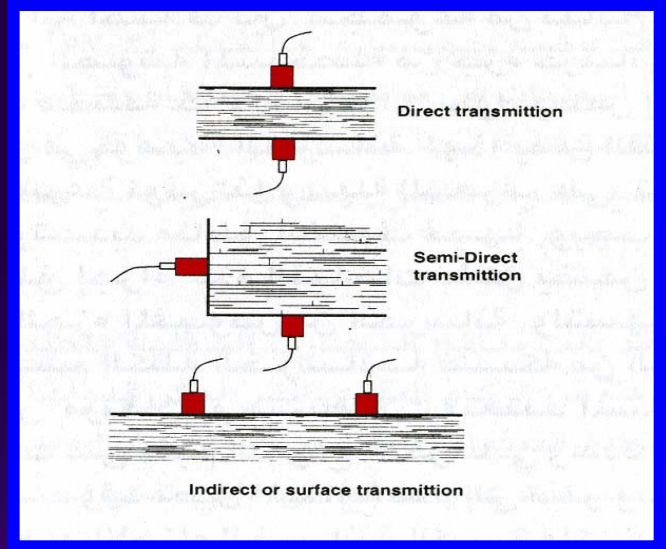
$V = L / T$

Where:

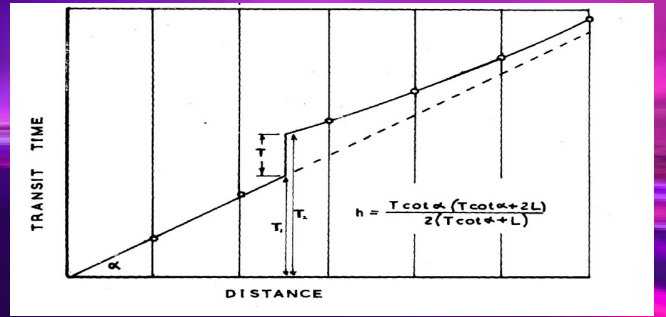
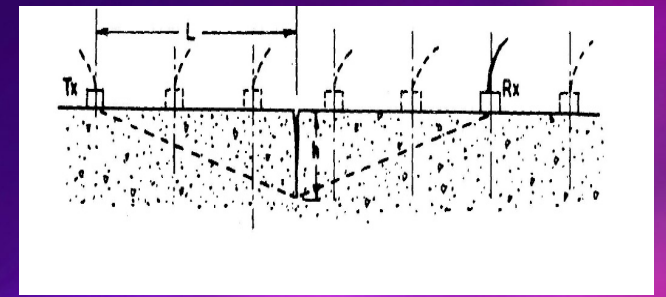
$V$  = Pulse velocity

$L$  = Path length, mm

$T$  = effective time, microseconds



Pulse Velocity (km/sec)	Concrete Quality (Grading)
4.85 Above	Excellent
3.66 - 4.57	Good
3.05 - 3.66	Medium or Doubtful
2.14 - 3.00	Weak
2.14 Below	Very weak



# REBOUND HAMMER (ASTM C803/C803M-17)

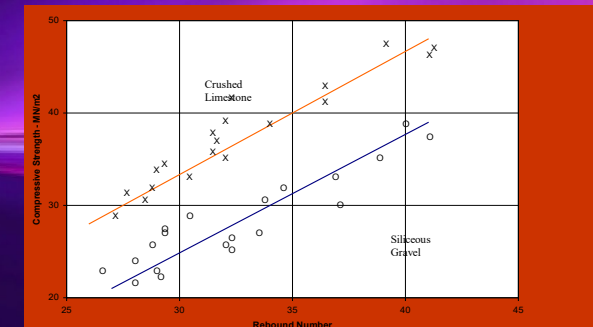
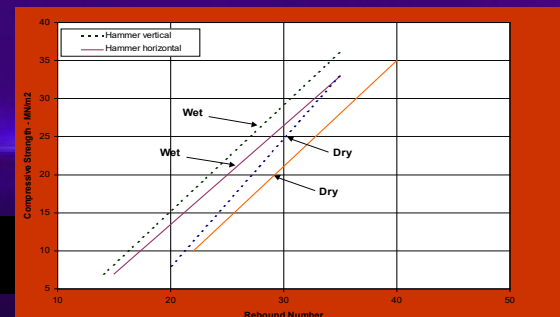
فحص الارتداد

## ADVANTAGES

- Speed
- Low Cost
- Relatively low expertise required

## LIMITATIONS

- Relates to only surface zone
- Results influenced by
  - Surface texture
  - Moisture condition
  - Type of aggregate
  - Carbonation
  - Type of cement
  - Movement of concrete under test



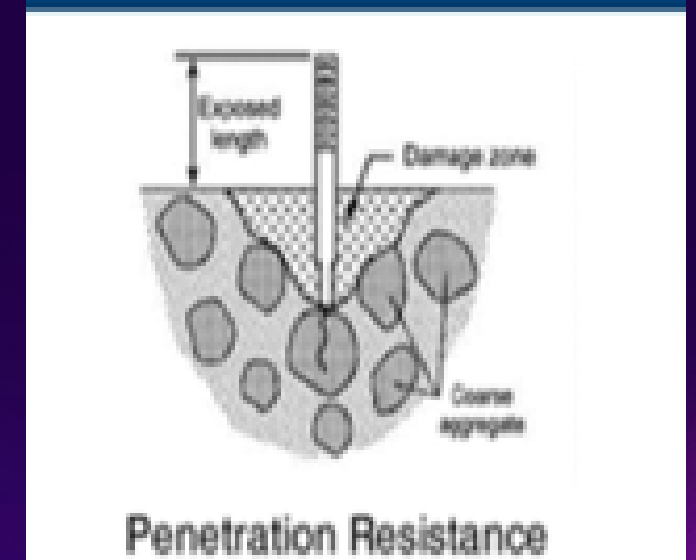
# Probe Penetration (Windsor Probe)

## ADVANTAGES

- Simple to operate, durable, and with minimum maintenance.
- Fewer number of variables for correlation.

## LIMITATIONS

- Minimum member thickness: 100 mm.
- Not recommended for lightweight concrete.
- Lower power level for  $f_c' < 28$  MPa.
- Edges and corners.
- Typical coefficient of variation of test is  $> 10\%$ .





# CORING TEST

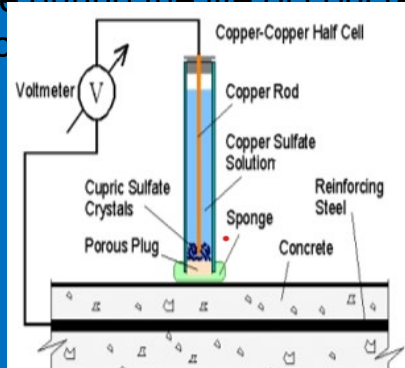
- ASTM C42-04: “Standard Test Method for Obtaining and Testing Drilled Cores and Sawed Beams of Concrete”
- The Concrete Society and BS 1881: Part 120 suggest that cores should be kept as short as possible ( $l/d = 1.0 \rightarrow 1.2$ ).
- Correction factors are minimized if the core length/diameter ratio is close to 2.0 and this view is supported by ASTM C42
- **FACTORS THAT INFLUENCE MEASURED CORE COMPRESSIVE STRENGTH:**
  - Concrete characteristics
  - Testing variables  
Length/diameter ratio of core, Diameter of core,  
The direction of drilling, Method of capping  
Reinforcement)



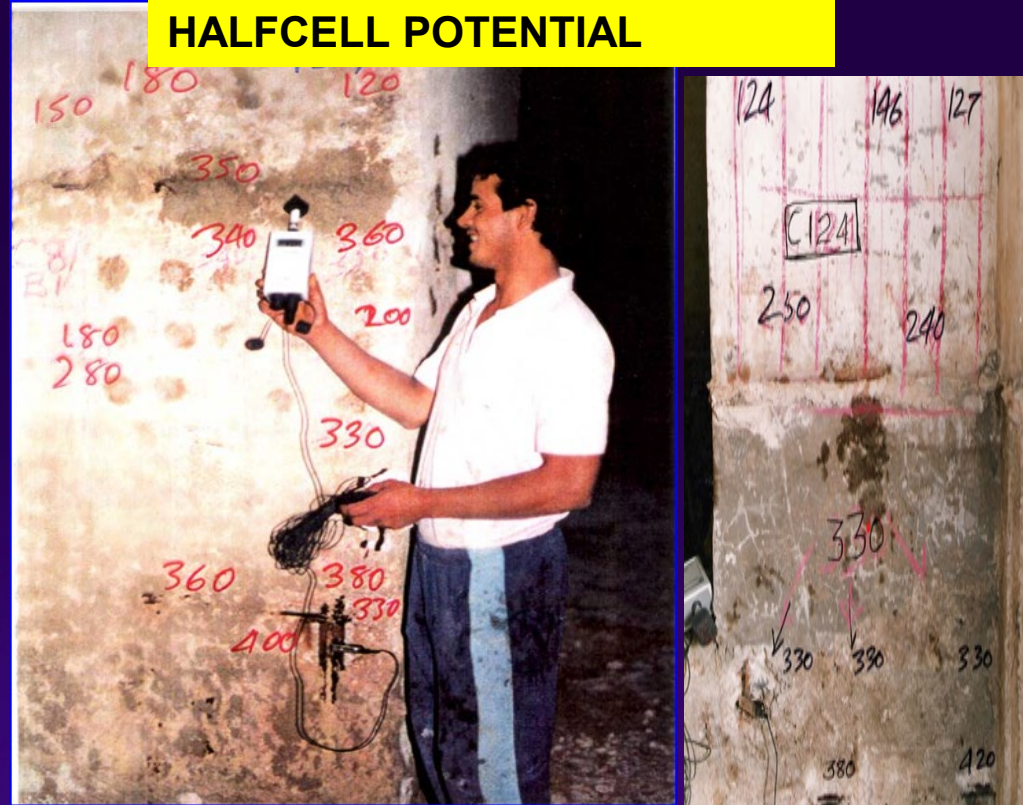
# CORROSION

## CORROSION POTENTIAL (ASTM C876)

- Estimates electrical corrosion potential and determines corrosion activity (probability of corrosion).
- Any time during the life of concrete.
- Does not require



## HALFCELL POTENTIAL



## CORROSION RATE (ASTM G59)

Provide instantaneous Corrosion rate



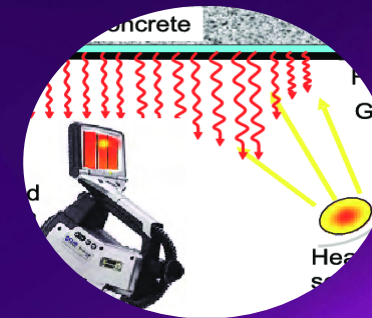
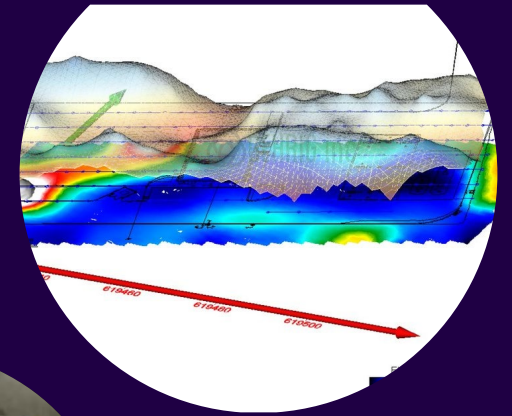
Potential P ( mV)	Risk of corrosion
$P > -200$ mV	5 %
$-350 < P < -200$	50 %
$P < -350$	95 %

# INFRARED THERMOGRAPHY

- Many applications can be obtained from this method, like:
  - detection of dampness,
  - detection of subsurface defects,
  - thermal characterization of materials

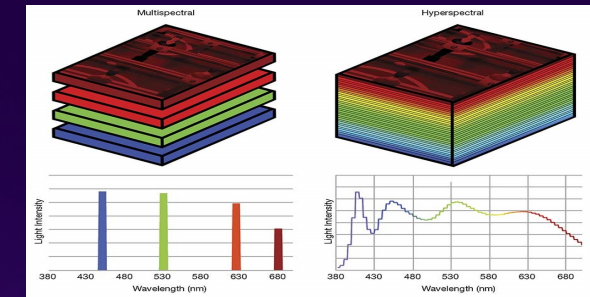
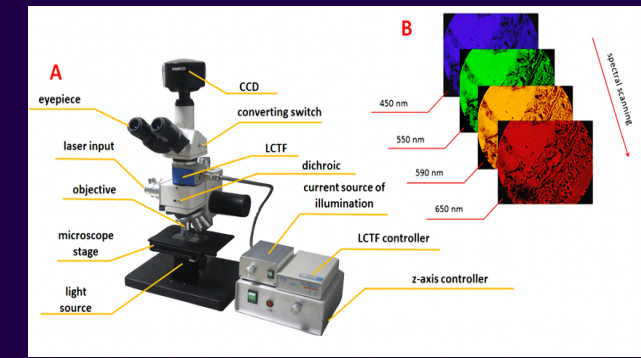
## GEOPHYSICS

- Geophysical prospection involves non-invasive methods to study the Earth's interior by measuring physical properties at the surface.
- it is commonly used to assess civil engineering structures and infrastructure through surveys that detect gravimetric, magnetic fields, or seismic accelerations.



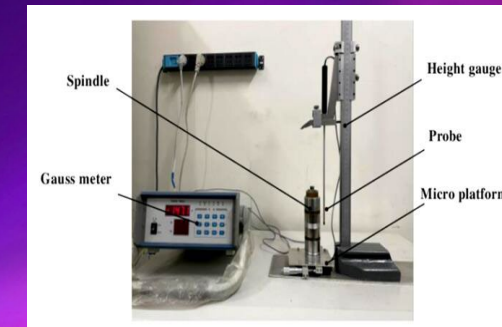
# MULTISPECTRAL IMAGING

- In this technique, different regions of the electromagnetic spectrum are extracted from one or more sensors and assessed in the form of a 2D image.



# MAGNETIC INDUCTION (MI)

- a non-destructive testing method used to check ferromagnetic materials for defects or irregularities, including cracks, corrosion, pitting and material loss.

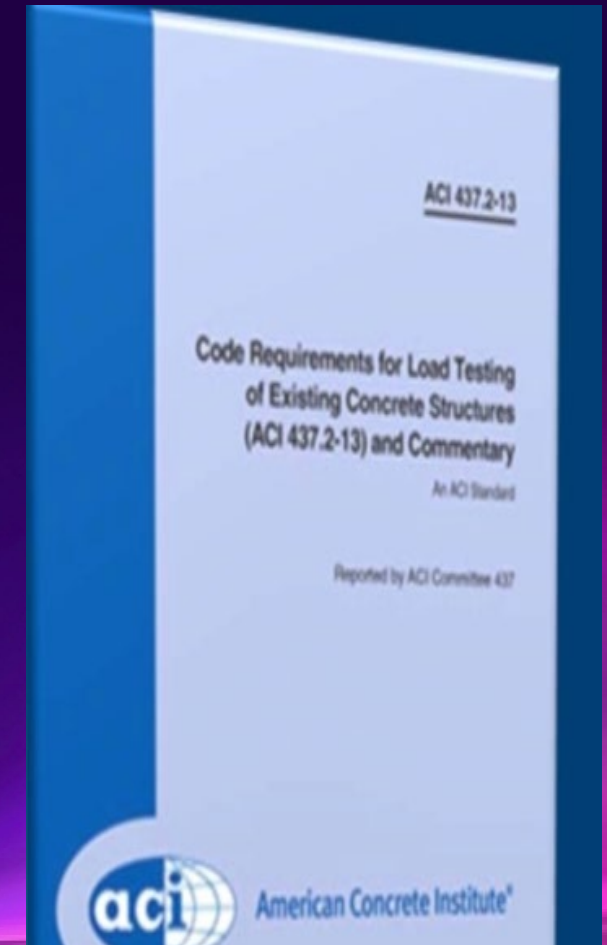


# LOAD TEST

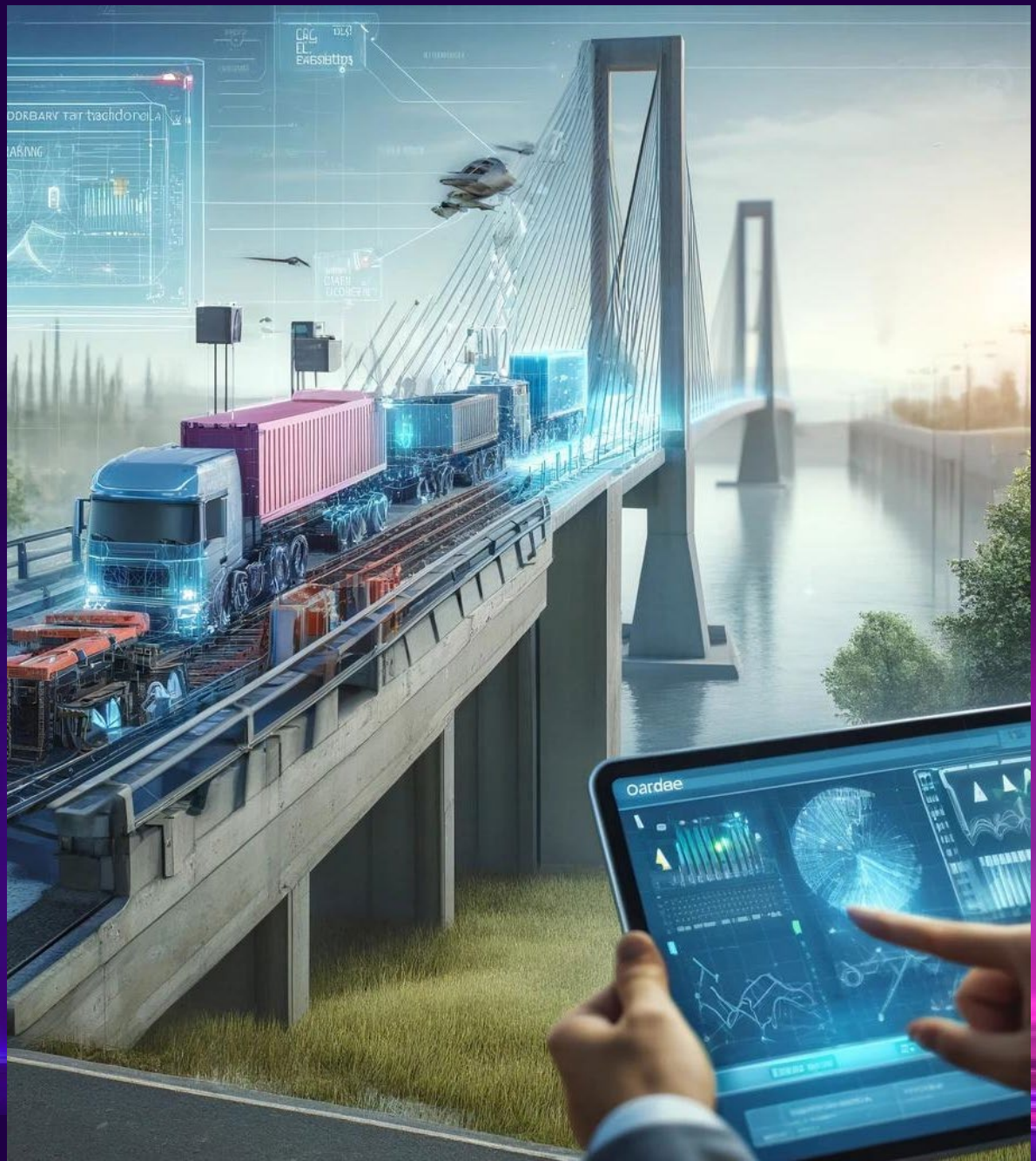
## Code 437-2-13

LOAD TESTING CAN BE USED:

- When it is challenging to verify as-built construction or assess current conditions, such as incomplete design records or potential structural degradation.
- When evaluation tests are not conclusive
- To validate the success of repairs by ensuring the structure can handle intended loads.



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2025  
EXHIBITION FM



# المراقبة MONITORING

Monitoring is “the act of measuring change in the state, number or presence of characteristics of something.” It involves the repeated collection of a specific set of information over time and analyzing the results to detect the changes that are occurring.

الرصد هو "عمل قياس التغير في وضع أو خصائص لعنصر ما". وهو ينطوي على جمع متكرر لمجموعة محددة من المعلومات مع مرور الوقت وتحليل النتائج للكشف عن التغييرات التي تحدث

## CONCRETE SENSORS

(مستشعرات)

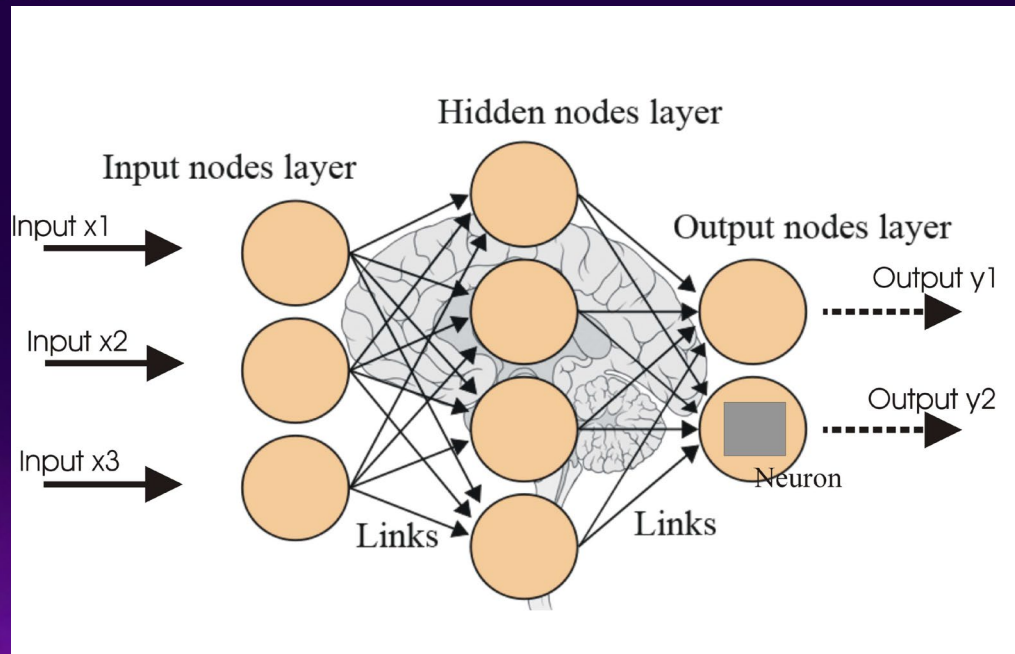
- Strain Gauges
- Temperature Sensors
- Humidity/Moisture Sensors
- Acoustic Emission Sensors
- Load Cells
- pH Sensors
- Corrosion Sensors
- Fiber Optic Sensors



For monitoring the absolute cap motion, the transducers were supported directly from the ground.

لرصد حركة الجسور بدقة دعمت المحولات مباشرة من الأرض.

# ARTIFICIAL INTELLIGENCE APPLICATIONS IN BUILDING EVALUATION



## Correlation in Non-Destructive Testing Data

- **NDT Data can be complex and difficult to interrupt** especially when concrete properties are included
- Machine learning is an advanced analysis technique way more than standard statistical techniques
- **Machine learning analysis can find patterns and trends in any data set with great R-squared**
- Machine learning techniques simply find correlation between certain **INPUTS** and a desired **OUTPUT**

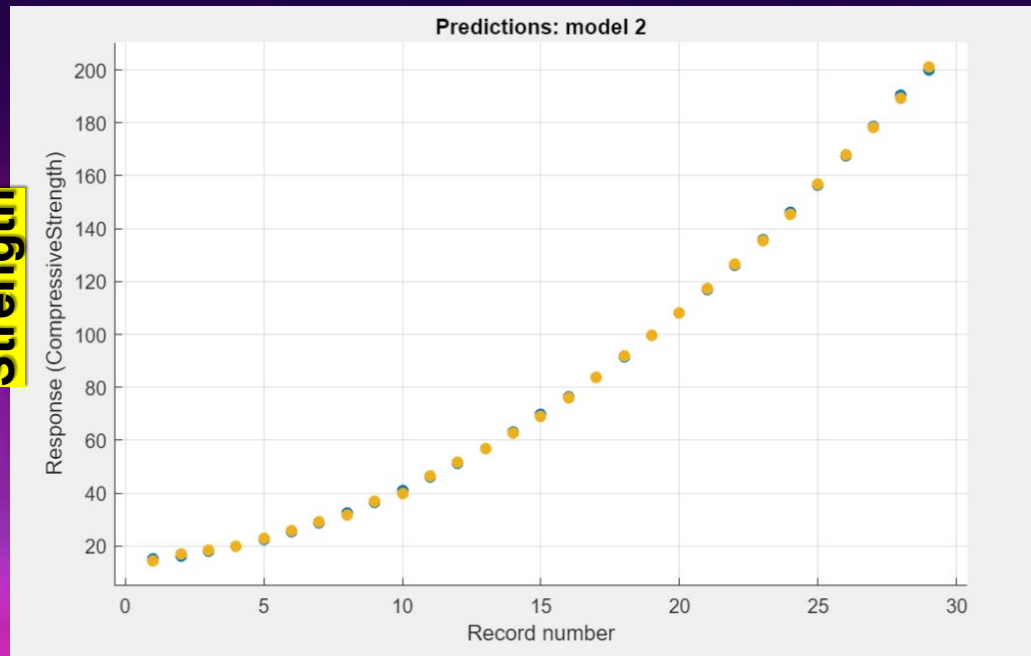




# COMBINING MACHINE LEARNING WITH ADVANCED NON-DESTRUCTIVE TESTING TECHNIQUES

- The analysis results shows a great accuracy of prediction

Predicted Compressive Strength



Actual Compressive Strength

### Training Results

RMSE (Validation)	0.54876
R-Squared (Validation)	1.00
MSE (Validation)	0.30113
MAE (Validation)	0.4408
Prediction speed	~210 obs/sec
Training time	8.2712 sec
Model size (Compact)	~4 kB

R-squared value indication high ML accuracy

```
>> yfit = NeuralNetwork.predictFcn(35)
```

```
yfit =  
  
18.8261
```

*fx* >>

When the Pulse Velocity Reading is 18 m/s then Compressive Strength is 18.8 MPa

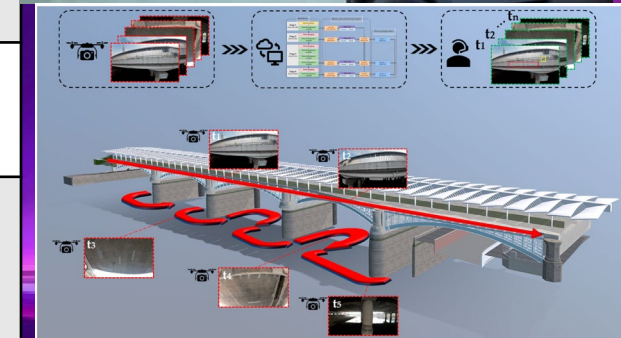
## Example: Remote Drone Bridge Inspection

- Ensure all the equipment is available and all devices are properly charged.
- The equipment list goes as follows:
  - Drone
  - Drone's remote control
  - Smartphone
  - Drone spare batteries
  - Spare propeller blades
  - Drone battery charger and cable
  - Phone charger and cable
  - Electrical power station
  - Anemometer
  - Take-off/landing platform
  - First aid kit
  - Fire blanket
  - Visibility vest
  - Gloves
  - Laptop
  - A paper copy of the flight plan
  - Satellite link antenna and router

# Example: Remote Drone Bridge Inspection

- This Example Utilize Artificial Intelligence (AI) and Augmented Reality (AR) for bridge inspection using remote-controlled drones.

Traditional Approach	AI Approach
Engineers manually walk across bridge decks to inspect for cracks.	Drones equipped with high-resolution cameras, controlled by engineers, fly over the bridge to capture detailed images
Crack mapping and measurements are done by hand or with limited equipment.	AI software analyzes images to identify, classify, and measure cracks
Subject to inconsistencies between inspectors.	Machine learning models use historical data to predict crack propagation and structural integrity.



# PART- THREE

## MAINTENANCE AND REPAIR OF STRUCTURES

### THE ROLE OF ARTIFICIAL INTELLIGENCE

الذكاء الاصطناعي وروبوتات الدردشة: مستقبل إدارة الأصول وصيانتها



# SIGNIFICANCE OF THE PROBLEM FOR BRIDGES

- Deterioration of concrete bridges is a major problem that attacks our transportation infrastructure

**Lower performance**

**Reduce service life**

**Increase cost**

As of 2024, the United States has over 600,000 bridges.

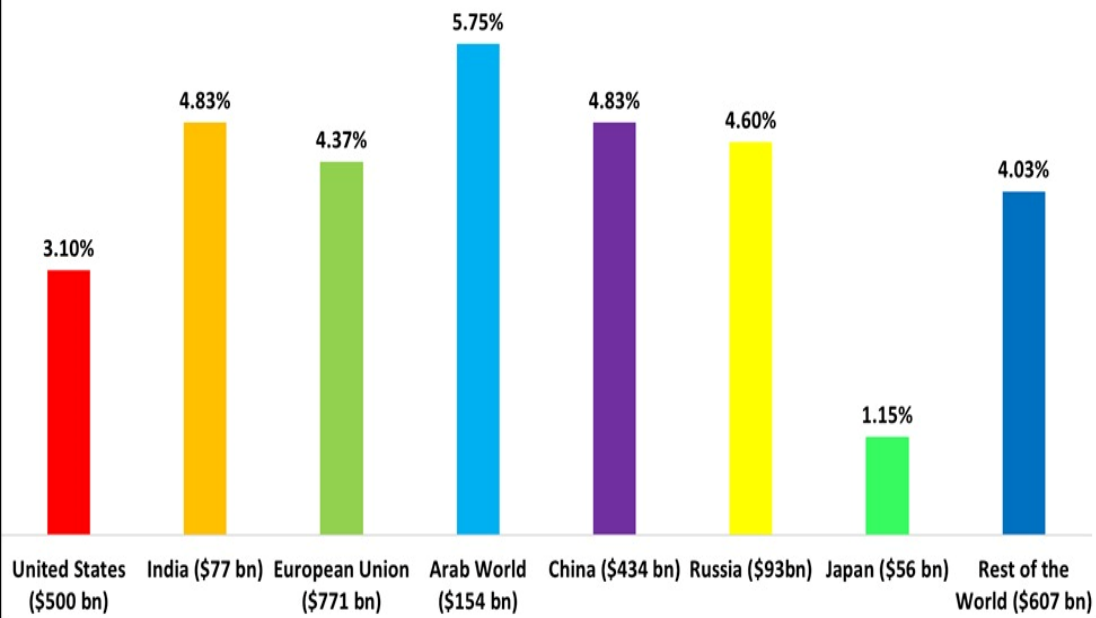
According to the Federal Highway Administration's National Bridge Inventory, approximately 36% of these bridges—over 222,000—require major repair work or replacement.

**THE ESTIMATED COST OF REPAIRING THESE BRIDGES WAS \$260 BILLION DOLLARS IN 2021, \$319 IN 2023 AND \$400 BILLION IN 2024.**



# OVERVIEW OF CORROSION

Corrosion Cost as % of GDP



The total direct cost of corrosion in the United States is approximately **\$500 billion per year**.

The corrosion costs more than **771 billion EUR** for the European region alone.

Saudi Arabia's yearly corrosion cost was projected to be **\$25 billion**, UAE projected to be **15 billion** and Qatar projected to be 8 billion

The global cost of corrosion is estimated to be **US\$2.5 trillion** which is equivalent to 3.4% of the global GDP



## SEVERAL METHODS TO STRENGTHEN A STRUCTURE:

### Conventional:

- Concrete enlargement
- Supplemental structural steel

### Post-Tensioning

### FRP

Structural strengthening is required to address:  
Existing strength deficiency  
Higher new design loads  
Effects of wind and earthquake loads

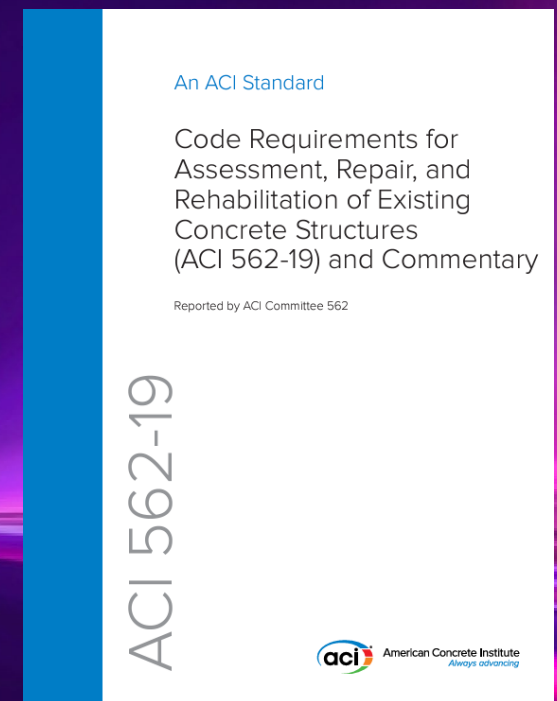
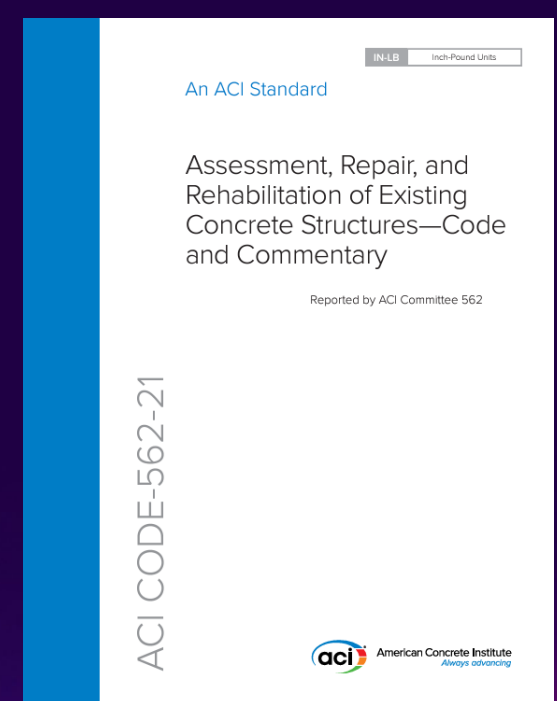




# EVALUATION AND REPAIR DOCUMENTS

- 201.1R—Guide for Conducting a Visual Inspection of Concrete in Service
- 214.4R— Guide for Obtaining Cores and Interpreting Compressive Strength Results
- 224.1R—Causes, Evaluation, and Repair of Cracks in Concrete Structures
- 228.2R—Nondestructive Test Methods for Evaluation of Concrete in Structures
- 325.13R\_ Concrete Overlays for pavement Rehabilitation
- 341.3R Seismic Evaluation and Retrofit Techniques for Concrete Bridges
- 364.1-13T Repair Tech Notes
- 364.1R—Guide for Evaluation of Concrete Structures before Rehabilitation
- 364.3R\_\_ Guide for Cementitious Repair Material Data Sheet
- 437R—Strength Evaluation of Existing Concrete Buildings
- 437.1R\_\_ Load Tests of Concrete Structures: Methods, Magnitude, Protocols, and Acceptance Criteria
- 503.5R\_\_ Guide for the Selection of Polymer Adhesives with Concrete
- 503.7\_\_ Specification for Crack Repair by Epoxy Injection
- 506.2\_\_ Specification for Shotcrete
- 546R—Concrete Repair Guide
- 546.3R\_\_ Guide for the Selection of materials of the Repair of Concrete
- E706\_\_ Repair Application Procedures (RAP) 1-14

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# APPLICATION OF FRP COMPOSITES



The lightweight, high strength, and corrosion resistance of fiber-reinforced polymers (FRP) make them ideally suited for quick and effective structural repairs.



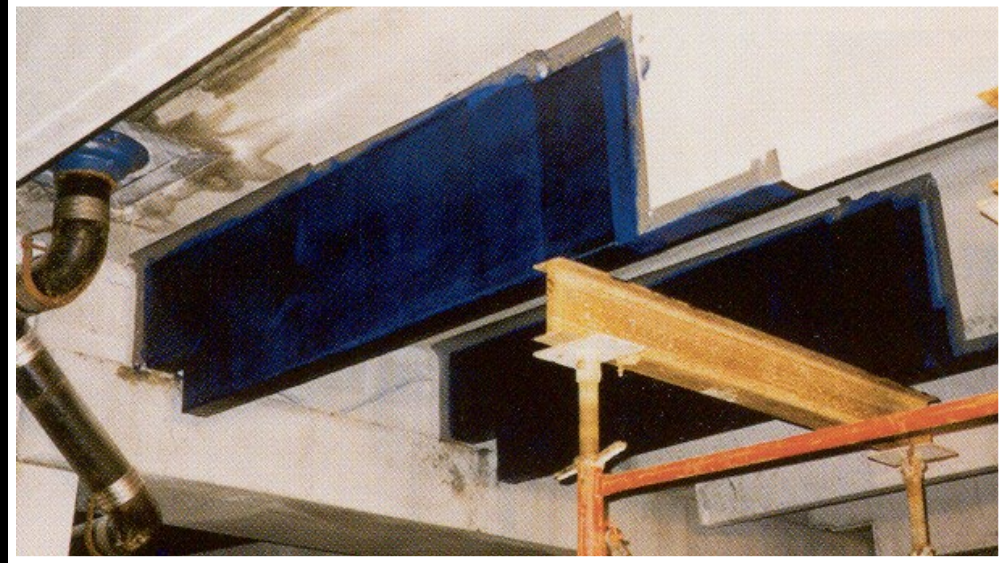
As a result, they have been favored for conducting emergency bridge repairs where speed is of the essence.

**FRP should only be installed in or on sound concrete**

**FRP applications can be categorized as: Bond-critical, Contact-critical**

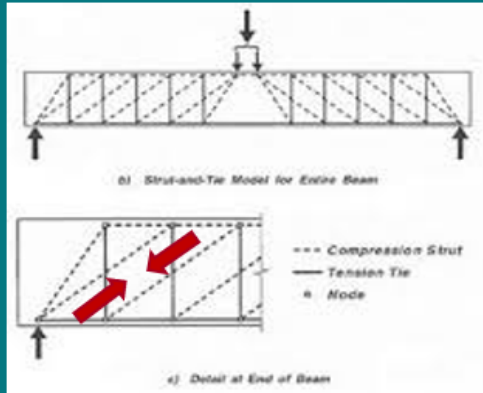


# SHEAR



$$V_n = V_c + V_s + \psi_f V_f$$

$$V_s + V_f \leq 0.66 \sqrt{f'_c} b_w d$$

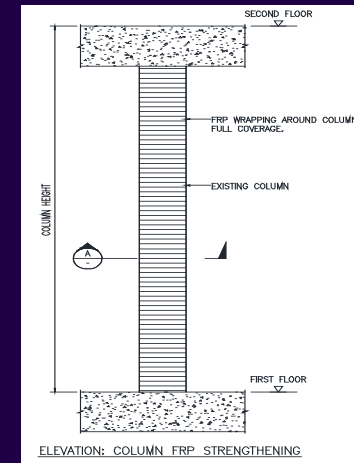
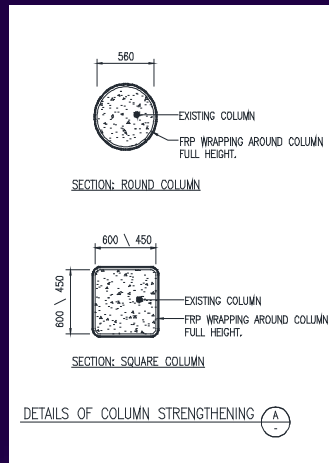
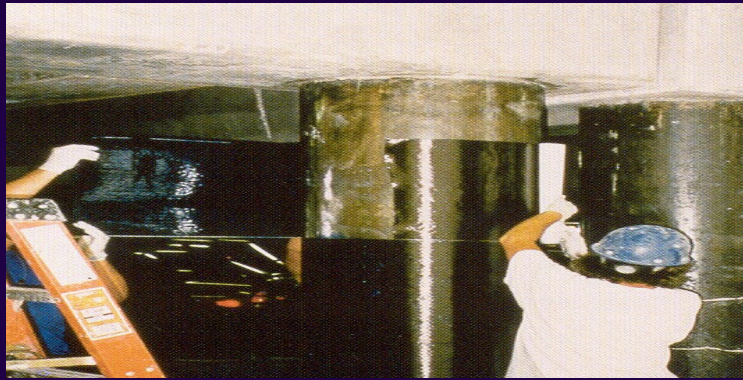


$$\psi_f = 0.95$$

Completely wrapped members

$$\psi_f = 0.85$$

Three-sided U-wraps or bonded face plies



# FRP Strengthening of Columns

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## CASE STUDY ACI 562-21

- The study evaluates the repair of shear-damaged reinforced concrete (RC) beams using externally bonded carbon fiber reinforced polymer (EB CFRP).
- Objectives include assessing shear strength recovery, the impact of internal stirrups.
- Damaged beams were repaired with epoxy injections and CFRP U-shaped wraps. Virgin beams were tested for comparison.



# UNDERWATER CONCRETE CASTING



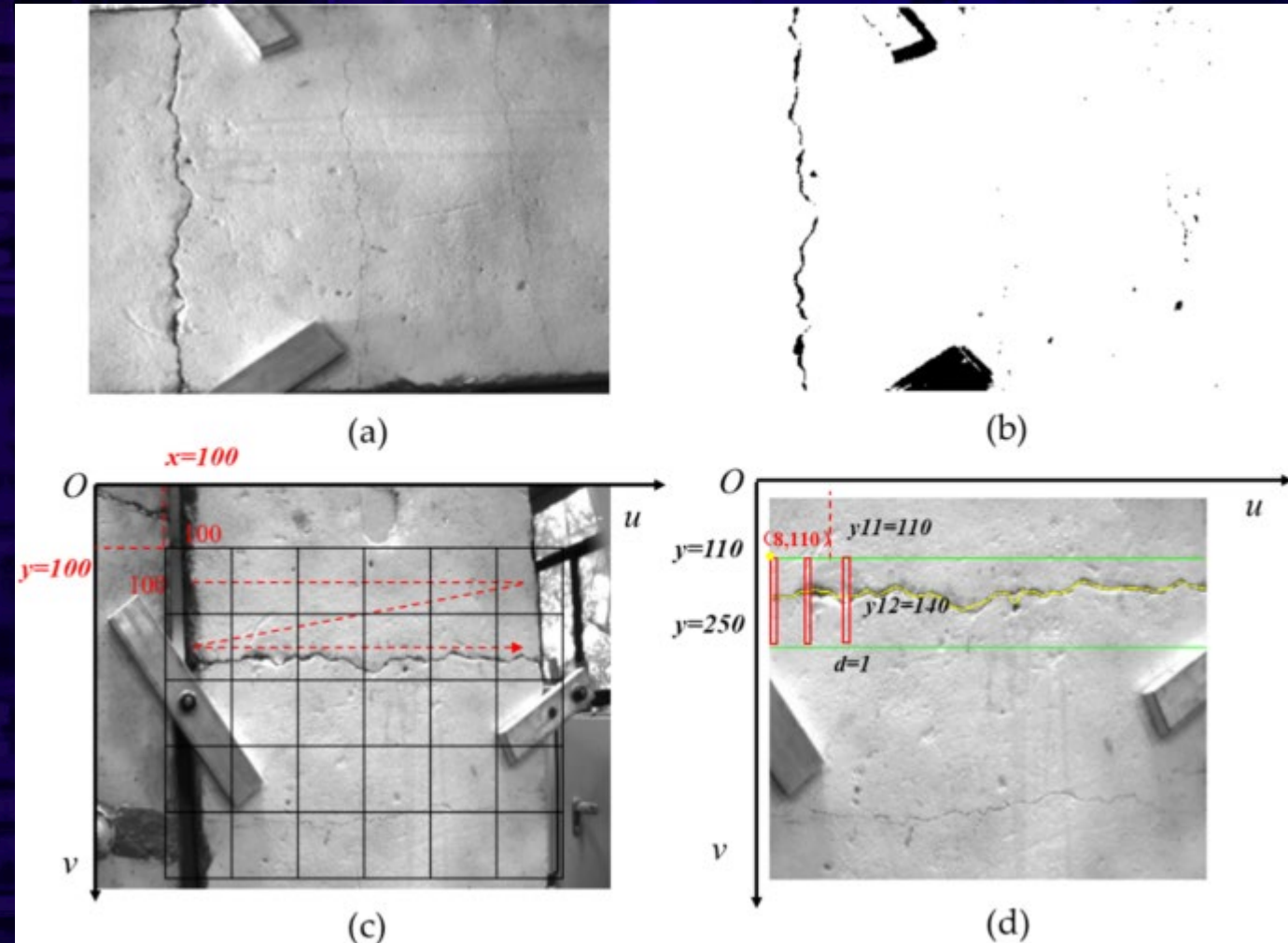
**Digitization - Excellence - Sustainability**

- Software (e.g., Photoshop) to highlight the cracks.
- Measure and annotate the crack dimensions (length, width, depth).
- Sync the data with the robot to localize the cracks.



## Case Study 1: Crack Sealing through AI

1. Photograph the cracked concrete.
2. Use software (e.g., Photoshop) to highlight the cracks.
3. Measure and annotate the crack dimensions (length, width, depth).
4. Sync the data with the robot to localize the cracks.





**THANK YOU**

